## **CLAIMS**

What is claimed is:

A method comprising:
disposing SAKE in a translucent bottle;
disposing an ear of rice in the translucent bottle; and
sealing the translucent bottle.

- 2. The method of claim 1, wherein the SAKE is brewed from rice of the same variety as that of the ear of rice.
- 3. The method of claim 1, further comprising: pasteurizing the SAKE.
- 4. The method of claim 1, further comprising: pasteurizing the ear or rice.
- 5. The method of claim 1, further comprising:

  pasteurizing the SAKE; and

  pasteurizing the ear of rice separately from the pasteurization of SAKE.
- 6. The method of claim 5, wherein the method of pasteurizing the ear of rice includes using at least one of: Alcohol, Hydrogen Peroxide (H2O2), Hypochlorous Acid (HCIO), Sorbic Acid (CH<sub>3</sub>CH=CHCH=CHCOOH), surfactants, or boiled water.

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7. An article comprising:

a translucent container;

an alcoholic beverage product brewed from rice and disposed in the translucent container; and

an ear of rice disposed in the translucent container.

- 8. The article of claim 7, wherein the ear of rice is of the same variety of rice from which the alcoholic beverage was brewed.
- 9. The article of claim 7, wherein:

the SAKE is pasteurized; and

the ear of rice is pasteurized separately from the pasteurization of the SAKE.